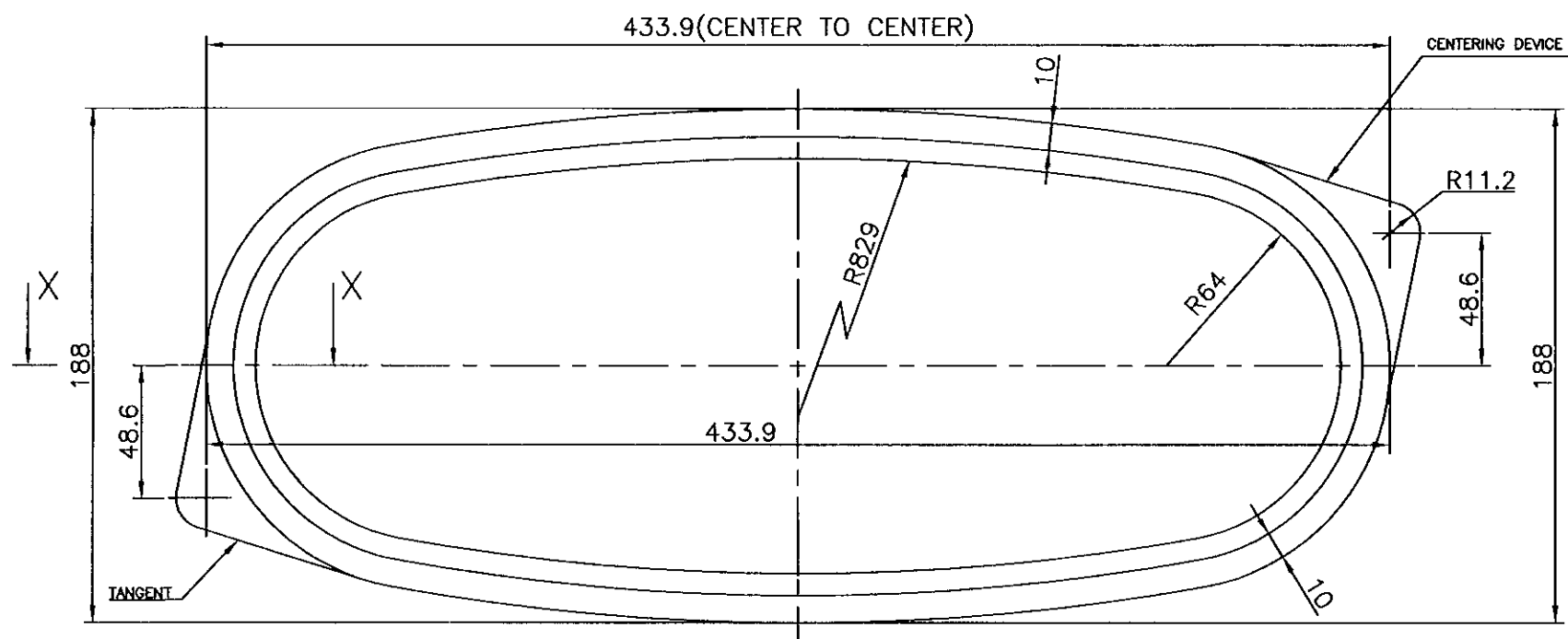


3-V-NC12-23999

DRAWING NO.



DIMENSIONAL TOLERANCES FOR GASKET

INSIDE DIMENSIONS	± 0.5
OUTSIDE DIMENSIONS	± 0.5
THICKNESS	± 0.13

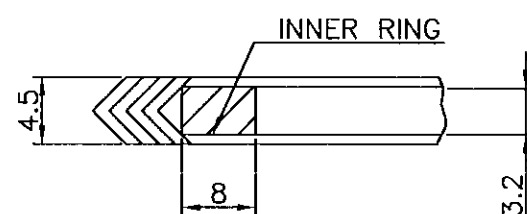
WORKING CONDITIONS

PRESSURE	– 30 KG/Sq.Cm. (524 PSI)
TEMPERATURE	– 45°C TO 550°C (–50°F TO 1025°F)

NOTE:

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
2. INNER RING OF 316 STAINLESS STEEL SHALL BE PROVIDED.
3. PURCHASE SPECIFICATIONS SHALL BE AS PER APPLICABLE QUALITY PROCEDURE.




MATERIAL: SPIRAL WOUND AISI 316 FILLED WITH GRAFOIL.



SECTION – XX

REV	DATE	ALTERED
		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECH	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME M.SRINIVASAN	SIGN	DATE 29.04.02	NO.OF VAR.
					CHD	P.BOOMINATHAN		29.04.02	
					APPD	K.S.RAMAN		29.04.02	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 320			N T S	0.32	COMPONENT CODE :964651450000 CAD REF: C323999				
TITLE				CARD CODE	DRAWING NO.				REV
SPIRAL WOUND GASKET				U 01	3-V-NC12-23999				